

## Denso Hi-Tack Primer

Specialised primer designed for use with the Denso petrolatum pipe-wrapping tapes

### Composition

Denso Hi-Tack Primer is comprised of high melting point petrolatum in hydrocarbon solvent supplied as a semi-solid paste for brush application.

### Uses

Denso Hi-Tack Primer is a tacky, adhesive primer for use with the Denso petrolatum tapes – particularly where these are applied longitudinally or on flat areas. It is a component of the Denso Steelcoat 100 System.

### Surface Preparation

Surfaces must be clean, dry and free from rust, scale and non-adherent coatings. Rusted areas should be mechanically cleaned to St2. Surfaces may be damp, but must not have droplets or a continuous film of water.

### Typical Properties

Solids	70%
Flash Point	>32°C
Specific gravity	0.91
Drying time	60 minutes
Surface coverage	5 m <sup>2</sup> /L.
VOC	<330 g/L

### Application

See *Instructions for Use* for further details. Apply Denso Hi-Tack Primer evenly over the surface at a wet film thickness (WFT) of 200 µm. Recommended dry film thickness (DFT) is 140 µm.

Application temperature: 0°C To +55°C.

### Availability

5 L, 25 L and 200 L drums

### Storage Conditions

Store all components upright in original packaging in a cool, dry, area. Keep away from heat, sparks and open flames.

### Waste material

Please avoid or minimise waste wherever possible. Please do not discard waste material, including packaging, in the surrounding environment. Follow all relevant legislation for disposal.

Important: Winn & Coales (Denso) Ltd pursue a policy to develop and continually improve all of our products and therefore the information given in this data sheet is intended as a general guide and does not constitute a warranty of specification. However, our sales personnel are committed to assist the user in establishing the suitability of the product for its intended purpose and additional specific information is available on request. Winn & Coales (Denso) Ltd operate a Quality Management System registered to BS EN ISO 9001 (BSI Certificate no. FM01548) and an Environmental Management System registered to BS EN 14001 (BSI Certificate 583748).

Page 1 of 1  
Revision date: 29/09/2022